



Master of Science

Synthesis of N doped Cu₃Mo₂O₉

as a bifunctional electrocatalyst for water splitting

The Graduate School of the University of Ulsan

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Synthesis of N doped Cu₃Mo₂O₉

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Summary

The content of this thesis includes 2 main parts

Chapter 1 illustrates water splitting reaction. firstly, the overview is about energy consumption and the pressure to environment, the development of economics of many countries which causes by using and exploiting natural resources for energy demand. Then, hydrogen energy becomes potential candidate to replace fossil fuels. Next, theory about water splitting is mentioned. Besides, some catalyst concepts can be understood due to principle of the reaction. Finally, this chapter also give information about popular parameters to evaluate electrocatalyst

In chapter 2, basing on the necessity of water splitting process, the electrocatalyst for water splitting is studied. This part supports the explanation about composite design. Secondly, the practical methods to synthesize material is describes. Analytical measurements to understand the composite and to confirm the efficiency of catalyst for water splitting are also researched. After that, the result is recorded to analysis and compare with commercial product

Chapter 1 : Introduction

1.1 Background

Energy is essential demand of human in modern life. Energy exhibits its important role not only in daily but also in industrial environment. Besides, it is evaluated that energy is factor which affect the development of economics and social all over the world¹. Traditionally, fossil fuel (coal, oil and natural gas) is mostly used in energy production process. However, this kind of material has many problems. The significant grow up of population lead to the dramatically increase of energy consumption. From this, fossil fuel express disadvantages clearly²

Fossil fuels causes strongly negative influence on environment. After undergoing combustion process, fossil fuels emit CO2, pollutant, greenhouse gas. Moreover, acid rain and global warming is believed to be the effect of fossil fuel combustion. These environment phenomena occur for a long time can lead to the consequence of heavy natural disaster and human health threaten^{1,3}. Data of International Energy Agency (IEA) reports the amount CO2gasfrom 2000 to 2022. Three clearly reasons for CO2 releasing are coal, oil and natural gas with 1.5 GtCO2eq, 11.2 GtCO2eq and 7.3 GtCO2 eq respectively (GtCO2 eq: gigatons of CO2 equivalent). As can be seen, CO2 emission more and more increase year by year. And this trend still continuously increases several ye Fossil fuel has influence on many aspects of society especially economic of country. Fossil fuel can be known as type of natural resources so the amount of this sources is limit. Furthermore, not anywhere has fossil fuel⁴. Due to these properties, fossil fuel price depends on politics, strategies of countries and so on. The illustrated graph below of IEA indicates fossil fuel price affects many countries. The Subsides worldwide increase significantly up to 698 billion for oil, natural gas and are after if solution

could not be suggested coal in 2022. The price of fossil fuel rose rapidly which strongly impact industrial environment and daily life⁵



Figure 1.1: Fossil fuel consumption subsidies by fuel from 2010 to 2022⁵



• Coal • Oil • Natural gas • Waste • Industrial processes • Methane • Nitrous oxide • CO2 flaring



Facing to a lot of problems, the demand of energy still increases day by day. The renewable resources (wind, solar, geothermal and so on) are potential competitor to solve these problems⁶. However mentioned sources do not have reasonable storage and transfer method. Hydrogen is recommended to solve difficulties. With high energy density, Hydrogen is easily to storage and moving.⁷

1.2 Water splitting

Water splitting is an electrochemical reaction to separate water into Hydrogen and Oxygen. Basing on this proceed, Hydrogen fuels are environment friendly produce. In electrochemistry, water splitting divides into 2 half reaction which are call Hydrogen evolution reaction (HER) and Oxygen evolution reaction (OER). Reduction process will happen and produce oxygen at anode while oxidation produces Hydrogen at cathode. Water splitting is normally study in 2 environments: acidic and base. In theory, 1.23V is the necessary for water splitting to start. However, HER and OER practically require large overpotential so that water splitting need to applied potential lager than 1.23V^{8–10}

Total reaction:

$$2H_2O \rightarrow H_2+O_2$$
 E0=-1.23V

In acidic condition

$$2H_2O \rightarrow O_2 + 4H^+ + 4e^-$$
 E0=-1.23 V

$$4H+4e \rightarrow 2H_2$$
 E0=0.00V

In alkaline solution

$$4OH^{-} \rightarrow O_{2} + H_{2}O + 4e^{-}$$
 E0=-0.40V
 $4H_{2}O + 4e^{-} \rightarrow 2H_{2} + 4OH^{-}$ E0=-0.83V



Figure 1.3: water splitting illustration⁶



Figure 1.4: Overpotential in water splitting¹²

Hydrogen evolution reaction (HER)

In various electrolyte, HER has different equation. In acidic medium, catalyst surface catches protons of Hydronium cation (H3O+) by electron lead to Hydrogen atom will be adsorbed by catalyst (H*) (Volmer reaction). Then adsorbed hydrogen, electron and proton combine to create Hydrogen (Heyrovsky reaction). Two adsorbed Hydrogen can couple with each other to generate hydrogen (Tafel). HER in base medium also have 3 types equations. To from adsorbed Hydrogen, catalyst catches proton from H2O and electron (Volmer reaction). In next step, H2O molecule continuously couples with adsorbed Hydrogen together with electron to give hydrogen (Heyrovsky reaction). Tafel step in alkaline condition is similar to in acidic environment ^{6,11–13}

	acid	alkaline
Volmer	H_3O^+ + e^- +* \rightarrow H*+ H_2O	$H_2O+e-+* \rightarrow H^*+OH-$
Heyrovsky	$H^*+H_3O^++e^-\rightarrow H_2+H_2$	$H^*+H_2O+e^-\rightarrow H_2+OH^-$
Tafel	H*+H	$* \rightarrow H_2$

Table 1.1: HER equation in acidic and base condition

Alkaline electrolyte is popular to apply for HER in industry. In acidic condition, there is great source H to support H* for HER but in alkaline medium, H* formation occurs due to water dissociation. HER in base environment is affected by water dissociation which lead to sluggish kinetics of reaction. Free energy of adsorbed hydrogen (ΔG_{H*}) is also important to HER. Ideal ΔG_{H*} for a catalyst should be nearly 0. With too weak free energy, it causes difficulty in proton and catalyst surface interaction while too strong ΔG_{H*} hinders hydrogen to release from catalyst^{11–13,14} Electrocatalyst for HER is designed to adapt 2 essential aims: (1) supporting water dissociation, (2) optimize free energy of hydrogen. These 2 purposes limits input energy to drive the reaction



Figure 1.5: HER mechanism¹¹



Figure 1.6: HER electrocatalyst concept¹²



Figure 1.7: OER mechanism¹⁴





The catalyst concept can improve by electronic structure technique, strain engineering or creating oxophillic sites. Besides, another factor also impacts HER efficiency is active area and conductivity of composites¹²

1.2.1 Oxygen evolution reaction (OER)

OER is more complicated than HER. In acidic medium, H₂O molecule decomposes to Oxygen and hydrogen ions while hydroxyl ion divides into water and oxygen in base environment. Normally in OER process, OH*, O* and OOH* is essential component which are adsorbed on catalyst material. OER mechanism can be summarized in 3 main steps.Catalyst captures Hydroxyl or H2O then coupled proton and electron transfer occurs. Finally, oxygen molecule is formed and release to electrolyte. During OER process, there are four steps which transfer electron and proton.^{15–18}

In equilibrium state, Free gibs energy of OER (ΔG_{OER}) is 1.23V for each step which is the ideal condition. Practically, OER still requires energy because the limitation speed of the OER causes by step which has highest ΔG value. The different free energy value of OH* and OOH* can be studied through constant value 3.2eV (2.46eV in ideal condition)

Acidic medium	Alkaline medium
$H_2O^{+*} \rightarrow OH^{*+}H^{+}+e^{-}$	OH ⁻ →OH*+e ⁻
$HO^* \rightarrow O^* + H^+ + e^-$	$HO^{*}+HO^{*}\rightarrow O^{*}+H_{2}O+e$ -
$O^{*}+H_{2}O \rightarrow HOO^{*}+H^{+}+e^{-}$	O*+OH ⁻ →HOO*+e ⁻
$HOO^* \rightarrow ^* + O_2 + H^+ + e^-$	$HOO^* \rightarrow ^* + O_2 + H_2O + e^-$

Table 1.2: OER equation in acidic and base condition

1.2.2 Electrocatalyst evaluation parameter

Overpotential ^{10,19}

The variance between equilibrium potential and the practical potential at definite current when the reaction occurs with catalyst is overpotential (η). Overpotential is unexpected value when evaluating a catalyst for a reaction. High overpotential records which means high input energy require to drive the reaction. Practically, overpotential data at specific current density can be collected from Linear swept voltammetry LSV measurement. Additionally, Overpotential at current density of 10 mA/cm² is popular value to compare and evaluate sample activity

 $E_{electrolysis}$ =IR+ $E_{reversible}$ + $\Delta E_{irreversible}$

Where

IR: the drop in voltage

E reversible: the theorical decomposition voltage

 ΔE irreversible: overpotential of OER

Tafel slope and exchange current density^{2,10,19,20}

Tafel slope described reaction kinetic. Tafel slope is linear plots of overpotential and current density log (i). The lower Tafel slope is, the faster reaction occurs and reversibly. Tafel equation can be applied for both 2 half reaction of water splitting HER and OER. Practically, Tafel slope value can be archived form LSV measurement

 $\eta = a + blog(i)$

Where

 η : overpotential

a: intercept relative to the exchange current density

b: Tafel slope (mV dec⁻¹)

i: current density (mA⁻²)

Exchange current density (i₀) is known as the current of the system at point η =0 without net electrolysis. This parameter exhibits how kinetic of electron transfer at equilibrium point. I₀ can be derive from Tafel equation

Electrochemical Impedance Spectroscopy (EIS)

EIS measurement gives charge transfer resistances (Rct) which poses electrode kinetic. Electrocatalyst with high charge transfer resistances means it hinders electron to transfer and the reaction occurs slowly

Stability

Stability is one of the essential criteria to prove that electrode catalyst can stand reaction condition for a long time. For stability, 2 types of measurement can be used. The first one is stability of catalyst after many cyclic voltammetry (CV) circles. The catalyst undergoes CV circles then Linear sweep voltammetry (LSV) is recorded. LSV data after test is compared with the LSV data before stability test. The second types of stability test include 2 optional measurements: chronopotentiometry (CP) or chronoamperometry (CA). for CA, the constant potential is applied to the system and the current is recorded over long times. In this study, CP is measures to evaluate stability. The potential of electrode following time is given whilethe constant current is controlled for the system.

Mass and specific activity

Mass activity is parameter which evaluates performance of catalyst base on the material mass loading (unit: A/g). The great mass activity value can represent for good electrocatalyst. Specific activity indicates activity of catalyst through Electrochemical surface area (ECSA). ECSA give information about active site of the material which is important to an electrocatalyst. The more active site catalyst has, the more convenient water molecule adsorption and intermediate adsorption are. It can be understood that large ECSA is advantage in electrocatalyst of water splitting ^{21–23}

Chapter 2 : Synthesis of N doped Cu₃Mo₂O₉/NF for high efficiency electrocatalyst of water splitting

ABSTRACT

Due to highly desired green energy demand, developing high performance and stable materials for catalyzing in water electrolysis is essential yet challenging. Besides, affordable and binder-free catalyst growth on Ni foam is one of the most important criteria to evaluate industrial application. Herein, Nitrogen doped Cu₃Mo₂O₉ (N-Cu₃Mo₂O₉) which is growth directly on Nickel foam, is demonstrated as efficient catalyst for water splitting. The material is synthesized in 2 main step hydrothermal and calcination. Analytical result indicated that the material covers the surface of the Nickel foam to create the porous structure that leads to high surface area for the composite. Electrochemical performance shows remarkable activity with small overpotential value at current density of 10 mA/cm² for hydrogen evolution reaction (HER, η 10 =30 mV) and Oxygen evolution reaction (OER, η 10 =180 mV), respectively. The excellent HER and OER stability of the material are evaluated at high current density of 100 mA/cm² which maintain over 90% after 30 hours, outperforming commercial material under the same condition. Interestingly, the N-Cu₃Mo₂O₉-based electrolyzer was constructed and possessed good catalytic activity toward water slitting driven by solar cell.

2.1 Introduction.

In recent decade, environment problems and scary of fossil fuel have been attracted a huge attention not only in industry but also academic. The demand of energy climbs tremendously leads to strongly attraction of pollution and economics issues. Undergoing combustion process, fossil fuel release big amount of CO₂^{2,3,5}. In this case, Hydrogen is paid attention as promising candidate to replace fossil fuel which is green and sustainable sources for energy produce^{7,24}. Hydrogen can be produced by many technique, water splitting is one of highly recommendatory methods because of its simply and efficiency²⁴. However, the current water splitting system is inhibited owing to sluggish kinetic of its two half-reactions: Hydrogen evolution reaction (HER) and Oxygen evolution reaction (OER)^{11,25,26}. Until now, some materials as IrO₂, RuO₂, Pt/C and so on perfume excellent catalyst role. However, they still have some defect about uneconomic and unstable characteristic that encourage the exploration of new generation catalyst ^{9,18,20,27-30}.

Due to multi-valance states and electronic structure, transition metal is used widely in electrochemical application. Additionally, affordability and good physical properties of transition metal make this material become promising candidate to replace noble metal as Ir, Pt, Pd, Ru^{19,23}. Nitrogen-transition metal bond forms and leads to change in electronic structure of both Nitrogen and transition metal^{31,32}.

Water dissociation¹³ and OH* are reasons which make reaction require much energy. One of suggested solution is to combine material with an oxophilic factors. In this situation, Molybdenum is chosen as an oxophilic metal. Molybdenum is affordable sources with a natural abundance. Additionally, benefit of Molybdenum is not only strong absorption OH but also its corrosion strength and high melting temperature³³. Then, Nitrogen and copper combination lead to the changing in electronic structure as mention before which improve HER performance of material³¹.

Here in, Nitrogen doped Cu₃Mo₂O₉ is built directly on Nickel foam where porous structure formed (7N-Cu₃Mo₂O₉). The synthesis method includes 2 main steps: hydrothermal and anneal. The excited activity of composite is indicated according to following data. In the alkaline environment 1,0M KOH at 30°C, the onset potential of HER is12mV and this value of OER is 1360mV.When energy is applied, the overpotential of HER and OER are 30mV and 180mV at current density of 10 mA cm⁻² respectively. For comparison, Pt/C (20 wt%) and IrO₂ are commercial material used in similar condition and it indicates that in overall water splitting 7N-Cu3Mo2O9 is better performance according tostability in 80 hours at 100mAcm⁻² which decreases about 4.2% while commercial drops around 5.5%

2.2 Experimental

Materials

Nickel foam (NF), Ethylene glycol, ethanol, polyvinylpyrrolidone ((C_6H_9NO)_n), potassium hydroxide, flake (KOH), Urea, Copper (II) nitrate trihydrate ($Cu(NO_3)_2.3H_2O$), Sodium Molybdate (VI) dihydrate ($Na_2MoO_4.2H_2O$) were used as received without any further purification from Sigma-Aldrich. Deionized water (DI) produced by a Milli-Q Millipore system (18.2 M Ω , Millipore Corp, Billerica, MA) was used in all the experiments.

Synthesis method

Synthesis of N-Cu₃Mo₂O₉/NF

The NF was washed with ethanol in ultrasonic bath in 30 minutes and then dried in the oven at 60°C overnight. Then, Cu(NO₃)₂.3H₂O, Na₂MoO₄.2H₂O with the weight ratio 1:1 were added into 30µl ethylene glycol. PVP powder was added into the mixture with the concentration 0.09 mg/µl. The mixture was sonicated in 30 minute and transferred to 50 ml autoclave .NF was also put into autoclave. During hydrothermal process, autoclave was treated under condition of 180°C in 12 hours. After Hydrothermal step, the NF was washed slightly with water and dried in the oven. Then Urea in ethanol solution was dropping on the surface of the NF with the existence of drying machine. Finally, NF was annealed at 600°C in 2 hours. The sample with 0%, 3%, 5% and 7% weight Urea was named Cu₃Mo₂O₉, 3N-Cu₃Mo₂O₉, 5N-Cu₃Mo₂O₉ and 7N-Cu₃Mo₂O₉ respectively

Synthesis of Gly-Cu3Mo₂O₉/NF, PVP-Cu₃Mo₂O₉/NF and A-Cu₃Mo₂O₉/NF

For evaluating effect of ethylene glycol and PVP, $Gly-Cu_3Mo_2O_9/NF$ was prepared without PVP, while PVP- $Cu_3Mo_2O_9/NF$ was synthesized without Ethylene glycol. A- $Cu_3Mo_2O_9/NF$ was formed without PVP and without ethylene glycol. All above samples were prepared under same synthetic condition as $7N-Cu_3Mo_2O_9$.



Figure 2.1: Nitrogen dope Cu₃Mo₂O₉



Figure 2.2: synthesis process

Measurement method

Characterization

The nanostructures were observed with a scanning electron microscope (SEM, JEOL JSM-6500F), transmission electron microscope (TEM) and highresolution TEM (HR-TEM) taken on a JEOL, JEM-2100F transmission electron microscope. The X-ray diffraction (XRD) patterns of undoped and doped $Cu_3Mo_2O_9$ samples were measured in range from 10-1000 by X-ray diffractometer (D/MAZX 25000V/PC). X-ray photoelectron spectroscopy (XPS; ThermoFisher) measurements were performed using monochromatic AlK α radiation (hv = 1486.6 eV).

• Electrochemical characterizations

All electrochemical performances were characterized by using a standard three-electrode system on electrochemical workstation (Biologic VSP) at room temperature. Typically, the three-electrode cell includes self-support 7N-Cu₃Mo₂O₉ on Ni foam as working electrode (area=1x1 cm), a pure graphite rod counter electrode, andan saturated calomel reference electrode (SCE). The all samples were electrochemically tested with the loading mass of 1 mg/cm². For comparison, Commercial material IrO2 and Pt/C (20 wt%) were used. 5mg material and 25µlnafion 5% were dissolved in 980µlethanol then dropped on NF. All electrochemical measurements were carried out in Ar-saturated 1M KOH as the electrolyte. For HER and OER, the electrocatalytic activity was determined by employing the linear sweep voltametry (LSV) at a scan rate of 5 mVs-1. All recorded potential was converted to reversible hydrogen electrode (RHE) by using Nernst equation as E (vs. RHE) =E (vs. SCE) +0.0591 x pH +0.241 V. The electrochemically active specific area (ECSA) of catalyst sample was determined through the double-layer capacitance (CdI) which was evaluated by measuring the cyclic volmamogram (CV) at non-faradaic potential with various scanning rates. The ECSA were calculated as follow:

ECSA= Cdl/Cs

Where Cs is defined as capacitance measured on a flat standard of 1cm^2 real surface area. In general, Cs is usually 0.0209 mF/cm² for carbon material.

2.3 Results and discussion

2.3.1 Physicochemical characterization

According to figure 2.2, the synthetic process of 7N-Cu₃Mo₂O₉ is described. Firstly, the bimetallic hydroxide was deposited directly on NF surface under hydrothermal treatment. After covering NF with hydroxide, urea as nitrogen doping agent dissolved in ethanol is coated on NF. Calcination is carried out in order to transform hydroxide to oxide as well as doping nitrogen chemical within bimetallic oxide structure.

The scanning electron microcopy (SEM) and transmittance electron microscopy (TEM) was employed to study morphology of 7N-Cu₃Mo₂O₉ under different conditions. As shown as figure 2.3a and 2.3b, SEM images of the sample A-Cu₃Mo₂O₉ contains particles on NFandPVP- Cu₃Mo₂O₉is stackable nanosheets while the Gly- $Cu_3Mo_2O_9$ (figure 2.3c) shows arranged nanosheets $Cu_3Mo_2O_9$ to form porous structure on NF. The thickness of nanosheet in PVP- Cu₃Mo₂O₉, Glycol Cu₃Mo₂O₉ sample are about 3,33nm and 6,3nm respectively while this value in $Cu_3Mo_2O_9$ is 5,7 nm. It can be concluded that PVP affect strongly on the shape of nano sheets. Moreover, the thickness of 7N- $Cu_3Mo_2O_9$ is 2,7nm which is noticeable different form the others. Glycol affects the arrangement of nanosheet of Cu₃Mo₂O₉ on NF whereas PVP and Urea control the thickness of nanosheets.Doping Nitrogen stage changes the porous size of the composite which is explain clearly due to BET result. TEM result of 7N- Cu₃Mo₂O₉ (figure 2.5a) indicates lattice spacing distance of 3.6Å corresponding to (104) plane of 7N- Cu₃Mo₂O₉. From BET result, 7N-Cu₃Mo₂O₉ have large surface area. There is noticeable difference between Cu₃Mo₂O₉ and 7N-Cu₃Mo₂O₉ which is indicated in isothermal graph. Sample 7N-Cu₃Mo₂O₉ have surface area is 176.815 m²/g while this value of Cu₃Mo₂O₉ is157.785 m²/g (fig2.4a) of 2 samples and pore size distribution data. Pore size in Cu₃Mo₂O₉ sample distributes from 2 nm to 14 nm, and the mostly pore size is about 10nm to 14nm (figure 2.4b). Pore size of 7N-Cu₃Mo₂O₉sample is about under 5nm in the range from 1nm to 35nm (figure 2.4c). EDS mapping directly confirm the component of the composite which include Copper, Molybdenum, Oxygen and

Nitrogen with atomic percentage 21.41%, 15.95%, 57.41% and 5.23% respectively (figure 2.5b-g). This is the important evidence to prove that Nitrogen exists in composite.

To determine crystalline structure of as-obtained bimetallic oxide, XRD measurement was performed to evaluate structure of material. As shown in Figure 2.6, Cu₃Mo₂O₉ and 7N-Cu₃Mo₂O₉ exhibits clear and sharp peaks, indicating the high quality of crystalline. XRD result is matched with JCPDS No. 00-024-0055. Cu₃Mo₂O₉ has specific peak at 12.1, 21.6, 23.1, 25.2, 25.9, 27.0, 29.1 and 35.0corresponding to (020), (130), (200), (131), (002), (104), (112) and (202) planes Cu₃Mo₂O₉ which presents Pna21. N-Cu₃Mo₂O₉ has dominant facet of (104). In the sample. Gly- Cu₃Mo₂O₉ poses XRD result with mostly facet of (201) and it is different from Cu₃Mo₂O₉ (fig2.6a). the dominant facet of sample 3N,5N and 7N-Cu₃Mo₂O₉ is (104) and the amount of Nitrogen does not affect dominant facet

Raman spectrum studying about vibration of $Cu_3Mo_2O_9$ is illustrated in figure 2.7d. In this measurement, laser 520nm is used. According to the spectrum, there are peaks at 335cm⁻¹ and 509 cm⁻¹ which are represent the vibration mode Eg of Cu_3O_4 . This can predicts the present of both Cu(I) and Cu(II) in composite. Peak at 811 cm⁻¹ and 879 cm⁻¹ correspond to stretching mode of Mo-O-Mo bond while 938 cm⁻¹ peak is supposed to symmetric stretching mode Mo-O bonds. After doping Nitrogen, the peaks slightly shift to negative direction^{34–36} because doping affect causes changes the amount of oxygen of the material



Figure 2.3: SEM images of (a) A- Cu₃Mo₂O₉, (b) PVP- -Cu₃Mo₂O₉, (c) Gly -Cu₃Mo₂O₉, (d) Cu₃Mo₂O₉, (e) 7N- Cu₃Mo₂O₉

The chemical state of surface can be studied according to XPS (Figure 2.7),Mo3d spectra (figure 2.7 b) shows 2 peak which represent for the existence of Mo(IV) and Mo(VI) in samples Cu₃Mo₂O₉, the result indicates the different intensity of Mo(IV) and Mo(VI) when doping nitrogen However, Mo3d spectra of 7N-Cu₃Mo₂O₉ does not exhibit specific peak at 229eV^{37,38}which point out the present of Molybdenum and Nitrogen bond. It can be predicted that Nitrogen did not create chemical bond with Molybdenum. Next, Copper 2p spectra (figure 2.7a) describes copper state in Cu₃Mo₂O₉ with peak at 932,933 eV corresponding to Cu(I),Cu(II) (Cu $2p_{3/2}$) while peak at 953 eV belongs to Cu $2p_{1/2}$ (including Cu(I) and Cu(II)). Peaks at 942 eV and 961.8eV express Cu(II) satellite.Besides, Copper-Nitrogen bond also expect to present in copper spectra. As describe, in figures, 7N-Cu₃Mo₂O₉ show peak at 934.8eVwhich is specific peak for Copper and Nitrogen bond, in this situation Copper and Nitrogen bond is discussed. XPS data proves that Nitrogen successfully doped in composite by this method and Nitrogen-copper formation



Figure 2.4: BET result (a) isotherm (b) pore size of Cu3Mo2O9,(c) pore size of 7N-Cu3Mo2O9



Figure 2.5: (a) TEM images of 7N-Cu3Mo2O9, (b)-(g) Elemental mapping



Intensity (a.u)



Figure 2.6: XRD spectra (b) Nitrogen dope



Figure 2.7: XPS spectra, widerange (a)Cu₃Mo₂O₉,(b)7N-Cu₃Mo₂O₉;(c) Molybdenum, (d)Copper; (e) Nitrogen



Figure 2.8: raman

2.3.2 Electrochemical performance

According to following data, it is revealed that glycol and PVP affect morphology of the material from that lead to the enhancement of catalyst activity. Glycol role is to control the material arrangement. Bimetallic source will dispose to porous shape on NF surface that leads to the higher surface area formation which is one of morphology properties effect water splitting catalyst material.

PVP affects the formation of $Cu_3Mo_2O_9$ crystal. PVP and Ethylene glycol control the facet of $Cu_3Mo_2O_9$ crystal which is supposed to influence water splitting. After determining the, the role of PVP and ethylene glycol, the ratio of Nitrogen dope $Cu_3Mo_2O_9$ are optimized by various Urea amount to evaluate and comparison with commercial material

For HER test, LSV curves of various doping content sample were displayed in figure 2.8a. In particular, 7N-Cu₃Mo₂O₉ shows the best onset potential (12mV) while the second candidate is commercial material Pt/C (30mV). However, in higher current, Pt/C cannot perform as well as 5N-Cu₃Mo₂O₉. This is proved by overpotential at 15mA: 7N-Cu₃Mo₂O₉ (57V), 5N-Cu₃Mo₂O₉ (149mV) and Pt/C (155mV) Moreover, to evaluate kinetic of the reaction, Tafel slope is necessary parameter (figure 2.8b). The lower Tafel slope value is, the faster reaction happens. 7N- Cu₃Mo₂O₉, 3N- Cu₃Mo₂O₉, Cu₃Mo₂O₉ and Pt/C are139 mVdec⁻¹,165 mVdec⁻¹, 203 mVdec⁻¹ and 71 mVdec⁻¹ respectively.

As the result, HER with 7N- $Cu_3Mo_2O_9$ catalyst is the fastest in this evaluation. ECSA (Figure 2.8d) is also study in this research. From ECSA data, the double layer capacitance (C_{dl}) is calculated. ECSA is linear graph and the slope value of that line is C_{dl}. 7N- Cu₃Mo₂O₉ is still the best option for electrocatalyst base on the highest C_{dl} value (1.42 mFcm⁻²). Next, EIS data are mentioned (figure 2.8c). EIS data support information about charge transfer resistance (R_{ct}) and Rs of the material which relate to kinetic of the reaction. 7N- Cu₃Mo₂O₉ sample exhibit R_{ct}=0.8169Ω which are the lowest value in the series. Mass activity of material graph illustrates that 7N-Cu₃Mo₂O₉ sample has outstanding HER performance according to mass. Besides, oxophilic metal Molybdenum support catalyst in balancing OH* and H* in order to improve active size issues in catalyst. SEM indicates the thin thickness of nanosheets when Urea joins process. Thin nanosheets can provide larger active area and it is also convenient for charge transfer kinetic due to short distance. ⁴³

Additionally, stability test is one of the essential to criterion when there is a competition between new generation material and commercial material. Herein, CP test is used for sample 7N- $Cu_3Mo_2O_9$ and Pt/C (20wt%) in the same condition (KOH 1M, 80 hours, room temperature) (figure 2.10a). The current of 100mA is applied for the system and the potential in the system will be recorded according to time. 7N- $Cu_3Mo_2O_9$ exhibit excellent stability which almost did not change after 80 hours (from - 0.38V to -0.35V) while this value of Pt/C decrease 37% (drop from -0.45V to -0.72V)



Figure 2.9: HER performance (a) LSV, (b) Tafel slope, (c) EIS, (d) ECSA, (e) Mass activity, (f) overpotential

sample	Overpotential at 10mA (mV)	Tafel slope	reference
MoP/Ni ₂ P/NF	75	100	42
Cu-CMP850	350	135	43
Ni/Mo ₂ C	179	101	44
NiMoN-550	89	79	45
MoPNA/CC	80	83	46
7N-Cu ₃ Mo ₂ O ₉	30	65	This work

Table 2.1: HER e	efficiency	comparison
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Figure 2.9: OER performance (a) LSV, (b) Tafel slope, (c) EIS, (d) ECSA, (e) Mass activity, (f) overpotential

sample	Overpotential at 10mA (mV) Tafel slope		reference
Cu-CMP850	450	62	44
Cuo-Cu bird	580	90	49
CoMoS ₄ /CC	342	-	50
CoMoS ₄ /Ni3S2	200	-	51
CoMoS ₄ /NF	250	-	52
7N-Cu ₃ Mo ₂ O ₉	180	60	This work

Table 2.2: OER efficiency comparison

For OER, 7N- Cu₃Mo₂O₉ sample continuously performs its strong electrocatalyst function with overpotential (figure 2.9a); at 10mA (180mV) and this value is more outstanding than the others as IrO₂ (330mV),5N- Cu₃Mo₂O₉(503mV), 3N- Cu₃Mo₂O₉ (514mV) and Cu₃Mo₂O₉ (519mV). The mass activity also indicates efficiency of composite base on amount of material. As can be seen, the graph (figure 2.9e) shows that 7N- Cu₃Mo₂O₉ is the best material for OER with 7.11A/g while commercial material is just about 2.99A/g this value of samples decreases when the ratio of Nitrogen amount in the sample decreases from 7N- Cu₃Mo₂O₉ to Cu₃Mo₂O₉. Tafel slope and EIS are 2 performance which is used to evaluate kinetic of OER. Tafel slope of 7N- Cu₃Mo₂O₉ express the lowest value 60mVdec⁻¹ (figure 2.9b). The following competitors are IrO2 (233mVdec⁻¹), 5N- Cu₃Mo₂O₉(134mVdec⁻¹), 3N-Cu₃Mo₂O₉ (175mVdec⁻¹) and Cu₃Mo₂O₉ (175mVdec⁻¹) catalyst. The high resistant is unexpectable data in electrocatalyst detailly in OER. From figure 6c, it shows that 7N- Cu₃Mo₂O₉ posed the smallest Rct (139.6Ω) which means electron more easily transfer through the composite the others.

Long-term performance test for OER is carried out by chronopotentiometry for 80h at current density of 100 mA/cm² (1M KOH) (figure 2.10b). After the test, the delivered potential of 7N- $Cu_3Mo_2O_9$ is nearly the same from 1.96mV to 1.91mV. These data also proves that the benefit of building directly the material on NF surface in the composite synthesis process.



Figure 2.11: Stability test (a) HER, (b) OER



Figure 2.12: Overall water splitting (a) LSV, (b) Stability, (c) OWS illustration

sample	Overpotential at 10mA (mV)	reference
NiCo ₂ S ₄ NW	400	53
Ni ₃ S ₂	500	53
NiCo ₂ O ₄	610	53
Ni ₃ Se ₂ /Cu	420	54
NiS	410	55
7N-Cu ₃ Mo ₂ O ₉	155	This work

Table 2.3:	OWS	efficiency	comparison
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Figure 2.13: (a) OWS working by solar system, (b) 2 electrode in OWS

Based on all good HER and OER activity above system data, overall water splitting (OWS) selfassembly cell is constructed by 7N- Cu₃Mo₂O₉ based-on two-electrode system. LSV curve (figure 2.11a) reveals that 7N- Cu₃Mo₂O₉-baseelectrolyzeris more efficient than Pt/C \parallel IrO₂. The overpotential at 10mA of product is 155mV and this is 167mV for Pt/C \parallel IrO₂. Stability (figure 2.11 b) is also study for this part. The activity of 7N- Cu₃Mo₂O₉ went down 1.56% from 1.89V to 1.92V in 80 hours

Density function theory (DFT) calculation was performed by using plane-wave Quantum-ESPRESSO packages. The Bayesian error estimation functional with a Van Der Waals-corrected exchange correlation functional (BEEF-vdW) was employed to accurately obtain chemisorptions and absorption energy on the surface. The interaction between the valence and core electrons was computed through ultrasoft pseudopotential approach. The energy cutoff of the wavefunction and charge density were set in range of 50 to 200 Ry, respectively. The convergence criteria for electronic structure iterations and force on each atom during structure relaxation were set to 10⁻⁹ Ry and 10⁻⁴ Ry/Bohr, respectively. For geometry optimization, all structure models are sampled by Brillouin zone with 8x8x1 Monkhorst-Pack k-point mesh to obtain convergence of total energy. 20 A° vaccum in Z-direction was added to avoid the interaction between periodic images. All computations were performed under spin polarization.

The change in Gibb free energy for each steps of OER was calculated by using computational hydrogen electrode developed by Nørskov. The four-electron OER pathways can be divided into 4 steps:

$$^{*} + OH^{-} \rightarrow OH^{*} + e^{-} \tag{1}$$

$$OH^* + OH^- \rightarrow O^* + H_2O + e^-$$
⁽²⁾

$$O^* + OH^- \to OOH^* + e^- \tag{3}$$

$$OOH^* + OH^- \rightarrow * + O_2 + H_2O + e-$$

$$\tag{4}$$

Where * is corresponding to active site on the catalyst surface and OH*, O*, and OOH* stands for adsorbed oxygenated intermediates.

The Gibbs free energy of the catalyst was calculated by following equations:

$$\Delta E_{ads} = E_{catalyst-H^*} - E_{catalyst-} \frac{1}{2} E_{H2}$$
(5)

$$\Delta E_{H^*} = \Delta Eads + \Delta E_{ZPE} - T\Delta S \tag{6}$$

Where $E_{catalyst-H^*}$ donates the total energy of modeled catalyst with absorbed H state, $E_{catalyst}$ stands for the energy of catalyst with bare surface, and E_{H2} is the energy of hydrogen in gas phase. The Gibbs free energy was calculated under conditions of zero-point energy (ZPE) and entropy corrections for hydrogen evolution reaction. ΔE_{ZPE} is the different in zero-point energy. ΔS is entropy change between absorbed and gaseous hydrogen and T donates the temperature equaled to 298K. ΔE_{ZPE} is near 0.04 eV and ΔS is around 0.2 eV. The reaction free energy is computed by following:

$$\Delta E_{H^*} = \Delta Eads + 0.24 \text{ eV}$$
(7)

To get insight into the intrinsic electrocatalytic reactivity and origin of highly efficient HER and OER, the DFT computation was performed to study free energies of HER/OER reaction mechanism at different sites of (104) N-Cu₃Mo₂O₉ and (002) Cu₃Mo₂O₉ models after geometry optimization, as illustrated in Figure. 1. In Figure 2.15 a, compared with Mo and N sites, the Cu site reveals the highest water adsorption energy, The computed HER free energy diagram of all samples is displayed in Fig2 b. On the line with previous study, suitable Δ GH* for good HER should be close to zero value. Too negative Δ GH* can cause strong bonding between H atom and caytalyst surface, thus leading to difficult desorption, while large positive value indicates weak bonding. Compare with other active sites, the N N-Cu₃Mo₂O₉ in structure exhibits the most optimal free energy Δ GH* value of -0.17 eV near Zero, demonstrating the superior HER catalytic activity. As shown in Figure 2.16, the HER mechanism may be proposed that the Cu and N site expedite the decomposition step (Heyrovsky step) and hydrogen formation step (Tafel step), respectively. For OER catalytic mechanism, Gibbs free energy diagram were computed at U=0V, as depicted in Figure.3. All structures have uphill free energy diagrams at two first steps (1.OH- to OH*, 2.OH* to O*), suggesting that these pathways are endothermic process as active energy barrier and determinate rate. In particular, the Mo sites neighbored N shows the lowest active energy barrier than that of Mo site in $Cu_3Mo_2O_9$, demonstrating that Mo in N-Cu₃Mo₂O₉ dominate OER reaction at Anode. All these above evidences is consistence with experimental excellent HER and OER activity.



Figure 2.14. Top view (a) and side view (b) of $Cu_3Mo_2O_9$ (002) crystal facet after optimized geometry. Top view (c) and side view (d) of N doped $Cu_3Mo_2O_9$ (104) crystal facet after optimized geometry.



 $\label{eq:starsest} Figure 2.15 \mbox{ (a) Water adsorption energy and (b) hydrogen adsorption/desorption free energy at different sites of N \\ \mbox{ doped } Cu_3 Mo_2 O_9 \mbox{ structure}.$



Figure 2.16: Nitrogen dope Cu₃Mo₂O₉ mechanism (a)HER (b)OER



Reaction Coordinate





Figure 2.18: Partial density of sate (PDOS) of $Cu_3Mo_2O_9$ (002) (a) and (b) of N doped Cu_3Mo_2O9 (104) structure (b).

The spin-coupling partial density of state of doped and undoped $Cu_3Mo_2O_9$ was calculated to investigate electronic structure, as shown in Figure 2.18. In comparison with $Cu_3Mo_2O_9$, increased electronic states can be clearly observed in N-doped $Cu_3Mo_2O_9$, resulting in enhanced electron transfer and favored desorption/adsorption reaction mediates. It suggests that N in $Cu_3Mo_2O_9$ structure can cause modification of electronic configuration beneficial for HER and OER catalytic activities.

2.4 Conclusion

7N-Cu3Mo2O9 on NF is successfully synthesized in 2 steps: hydrothermal and calcination. Bifunctional catalyst possesses excellent electrochemically catalytic activity toward both HER and OER with good stability. Additionally, OWS also indicated that activity of 7N- Cu₃Mo₂O₉-baseelectrolyzeris noticeable when compare with commercial material Pt/C \parallel IrO2. To sum up, 7N-Cu3Mo2O9 can adapt the requirement of this research's purpose which has outstanding efficiency, good stability and lower cost when compare with commercial material in the same condition

Chapter 3 Conclusions

Hydrogen energy is popular candidate for energy problem nowadays. Water splitting generating oxygen and Hydrogen fuel is attractive due to its potential to produce large amounts of green fuels. However, water splitting has draw back about relating to high energy barrier. Electrocatalyst is suitable solution in this issue. Traditionally, noble metal composites are often used in electrocatalyst. Although good electrochemical performance, this type of material is really expensive which is not adapt economics criterion of manufacturers. The demand of new generation catalyst increase. Electrocatalyst for water splitting requires good electrochemical performance, high stability and last but not least, the affordable price is attractive factors

Due to low cost and efficiency, transition metal is popularly studied for water splitting catalyst. However, the behavior of alloy is not as well as precious metal, it is necessity to optimize this potential material. The concept of morphology and electronic of composite is proven to highly impact OWS. Electronic structure optimization is recommended. Various reagents as metals, heteroatoms are tried and give outstanding results. Besides, adding different components also increase active site for the reaction in some cases. Furthermore, the surfactant is used in the process to control the morphology of composite. With suitable surfactant area, composite easily adsorb water and to desorb product.

This thesis orients to 2 aims:

- (i) The research of water splitting and its catalyst especial HER catalyst. the theories of water splitting as principle, energy and catalyst are discussed
- (ii) Optimize Copper Molybdenum for water splitting electrocatalyst. The second part describes the design and the synthesis of catalyst. Finally, the result is analyzed then the behavior of catalyst is explained

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